

挑戰 NEW
TOEIC

新制多益
閱讀滿分

10回模擬試題1000題

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新制多益介紹

新制多益於2018年3月正式實施

✓ 改制後如下

類別	Part	舊制多益		新制多益		時間	分數
		題型	題數	題型	題數		
聽力	1	照片描述	10	照片描述	6	45分鐘	495分
	2	應答問題	30	應答問題	25		
	3	簡短對話	30	簡短對話	39		
	4	簡短獨白	30	簡短獨白	30		
閱讀	5	句子填空 (文法和單字)	40	句子填空 (文法和單字)	30	75分鐘	495分
	6	段落填空	12	段落填空	16		
	7	閱讀	單篇閱讀	28	單篇閱讀	29	
			雙篇閱讀	20	多篇閱讀	25	
TOTAL	7 Parts		200題	7 Parts	200題	120分鐘	990分

✓ 題型變更重點

聽力測驗

- Part 1, 2 題數減少 (Part 1: 10 題→6 題／Part 2: 30 題→25 題)
- Part 3 題數增加 (Part 3: 30 題→39 題)
- 部分對話長度減短、對話次數增加
- 新增三人對話 **NEW**
- 部分對話中將出現母音省略 (如: going to → gonna)
- 新增對話、說明加上圖表 (表格或曲線圖等) 的整合題型 **NEW**
- 新增詢問說話者意圖的題型 **NEW**

閱讀測驗

- Part 5 題數減少 (Part 5: 40 題→30 題)
- Part 6, 7 題數增加 (Part 6: 12 題→16 題／Part 7: 48 題→54 題)
- 新增判斷上下文意的題型 (句子插入題) **NEW**
 - 在文章內放入符合上下文意的句子
 - 將句子放入適當的段落位置
- 新增文字簡訊、線上聊天、通訊軟體多人對話題型 **NEW**
- 新增整合三篇文章的閱讀題型 **NEW**
- 詢問閱讀測驗文章中單字字義的題型
- 新增詢問說話者意圖的題型 **NEW**

PART 5–6 高分策略

PART 5–6 命題趨勢

- 01 PART 5 從 101 至 130 題，總題數為 30 題；PART 6 從 131 至 146 題，共有四個題組，每組四題。PART 5 的題目為商業情境或日常生活中經常使用到的短句（由 13–25 個單字組合而成），要求填入適當的單字，或符合文法結構的選項；PART 6 的題目則是在信件、電子郵件、備忘錄、報導等中篇文章中放入四個空格，要求考生根據文法和上下文，選填適當的單字或句子。
- 02 PART 6 每篇文章都有一題要根據上下文，從四個選項中選填適當的句子插入文章中。扣除這四題，每次多益測驗的 PART 5 和 PART 6 有 40% 屬於詞彙題；60% 屬於時態和文法題。
- 03 **詞性題**：此為兩大題常見的題型，考生要確認句型結構，並選出正確的詞性（名詞、形容詞、動詞、副詞、介系詞、連接詞）填入空格當中。
- 04 **詞彙題**：要求考生從數個詞性相同的單字中，根據文意選出正確的答案；此類題型的比例與難度逐漸增加。
- 05 注意綜合單字、詞性和基礎文法概念（被動語態、不定詞、分詞、時態等）的題型。

PART 5–6 重點題型

多益測驗中，PART 5 和 PART 6 的題型有：

- ① 詞性變化
- ② 動詞相關題型
- ③ 其他文法概念
- ④ 詞彙題
- ⑤ 句子插入題（根據文意填入適當的句子）

01 詞性變化

此題型的數量少則 6 題，多則 9 題，只要確認名詞、形容詞、副詞、介系詞、或連接詞扮演的角色與放置的位置，就能輕鬆解題。最重要的是，此題型為節省時間的好幫手，可以讓你迅速找出答案並進展至下一題，同時增加 PART 7 長篇閱讀的解題時間。

02 動詞相關題型

包含語態、分詞、不定詞、動名詞和時態等動詞變化的題型。只要將文法概念歸納整理，便能輕鬆解決此題型。每個月的句子雖然有所變化，但是基本上都是使用上述的文法概念，因此請務必熟悉此類題型，確保每一題的答題正確率。

其中動詞的「**單複數一致**」為 100% 必考題型，主詞人稱的單複數必須與動詞單複數保持一致，也是學習英文句型結構的出發點。多益考題中，為了加深題目難度，常在句子中加入修飾語，使得主詞長度增加，讓主詞和動詞的距離變得遙遠，以混淆考生選出正確的動詞。答題策略就是**遮住英文句子中的修飾語**，學會找出句子中的主詞和動詞，確認主詞的單複數，再搭配正確的動詞，此題型為 100% 必考的文法題。

03 其他文法概念

其他文法概念指的是英文基礎文法概念，除了主詞與動詞單複數一致，還有代名詞的三種格（主格、受格、所有格）、不定詞、動名詞、關係代名詞、假設語氣、比較級、倒裝句等。

04 詞彙題

多益測驗中的詞彙題分成四大類

- ① **collocation**（選擇常用的搭配詞）
- ② **nuance**（懂得區分同義詞的細微差異）
- ③ **interchangeable words**（選擇實際對話中互相通用的單字）
- ④ 掌握文意（根據文意選填適當的單字）

也可以依詞性分成：

- ①名詞題
- ②形容詞題
- ③副詞題
- ④動詞題
- ⑤介系詞題

05 句子插入題

指的是 PART 6 中，要求考生根據上下文，從四個選項找出一個適當的句子插入文章段落的題型。除了基本閱讀理解能力之外，考生還必須具備邏輯思考力，懂得掌握前後文意。

PART 5–6 高分 Point

✓ 徹底熟悉各大題必考的文法概念。

尤其是動詞單複數判斷的題型，當主詞與動詞距離過遠，一時難以選出正確的動詞時，可以遮住英文句子中的修飾語，學會找出句子中的主詞和動詞。只要能確認主詞的單複數，就能選出正確的動詞；此題型為 100% 必考的文法題。

✓ 不斷學習單字和其相關用法。

包含介系詞和名詞的用法、與動詞的搭配、動詞各類變化、慣用語等題型。此外，考生必須不斷記憶理解新的單字和用法，因為每個月的考題都會出現新的單字。

✓ 要練習掌握前後文的脈絡。

針對 PART 6 的新題型「句子插入題」，要學習從前後文找出相關線索，或從後段使用的代名詞、連接詞等，推理出前後文的關係，並將符合文意的句子填入空格中。例如：在前句未知的情況下，若後句以代名詞 **It** 開頭，即可立刻判斷前句應已提過某事物，故後句再次提及時才會僅以代名詞指稱。

PART 5–6 高分策略

PART 5 題型綜覽（句子填空題）

PART 5 的題型要根據句中的文法或是單字，從四個選項中選出一個最適當的答案填入空格中，使其成為完整的句子。新制多益的命題方向不變，但是總題數從 40 題減少為 30 題。

READING TEST

In the Reading test, you will read a variety of texts and answer several different types of reading comprehension questions. The entire Reading test will last 75 minutes. There are three parts, and directions are given for each part. You are encouraged to answer as many questions as possible within your time allowed.

You must mark your answers on the separate answer sheet. Do not write your answers in your test book.

Part 5

Directions: A word or phrase is missing in each of the sentences below. Four answer choices are given below each sentence. Select the best answer to complete the sentence. Then mark the letter (A), (B), (C), or (D) on your answer sheet.

101. The fundraising event recorded such high ----- that there will be more than expected proceeds.

- (A) attendant
- (B) attended
- (C) attend
- (D) attendance

102. Sky Motors offers a variety of training programs to help enhance ----- in the workplace.

- (A) productivity
- (B) produce
- (C) productive
- (D) productively

103. All the employees are asked to report all the expenses incurred ----- business trips.

- (A) during
- (B) so
- (C) meanwhile
- (D) while

PART 6 題型綜覽 (段落填空題)

PART 6 的題型要根據上下文，從四個選項中選出一個最適當的答案填入空格中，使其成為完整的段落。新增加的題型為「句子插入題」，要求根據文意，從選項中找出最適當的句子填入空格中。新制多益新增了 4 題變成 16 題，每篇文章有四個題目，共有四篇文章。

Part 6

Directions: Read the texts that follow. A word, phrase, or sentence is missing in parts of each text. Four answer choices for each question are given below the text. Select the best answer to complete the text. Then mark the letter (A), (B), (C), or (D) on your answer sheet.

Questions 135-138 refer to the following notice.

Important Notice about Hatter Industries

Please note that the contact information for Hatter Industries changed on March 21.

Due to the closure of our Dabbley office and the ---135--- of our operations in Buena, all correspondence concerning our products and services should now be sent to the following address: Hatter Industries, 642 Mandela Lane, Buena, CA. Our employees' e-mail addresses, as well as our website's address, www.hatterindustries.com, remain ---136---.

However, we are still waiting for our new telephone and fax numbers. ---137--- will be updated on our website as soon as the new numbers are assigned as of March 25. ---138---.

135. (A) decision

- (B) relocation
- (C) suspension
- (D) result

句子插入題 (NEW)

136. (A) assigned

- (B) even
- (C) formal
- (D) unchanged

138. (A) We apologize for any inconvenience and
thank you for your understanding.

- (B) Refer to the side of the packet for full details
of instructions before applying.
- (C) Her office location will also remain the same.
- (D) For more information about the forthcoming
event, visit www.lizard.org.br/events.

137. (A) Yours

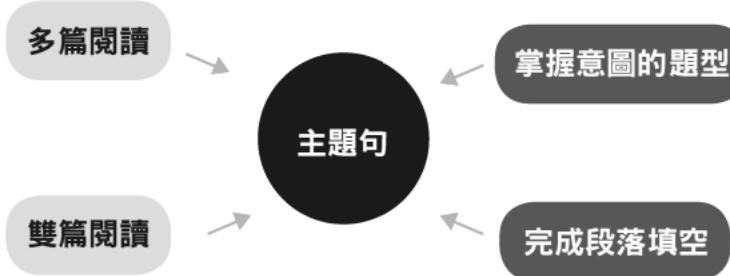
- (B) Another
- (C) These
- (D) Theirs

PART 7 高分策略

PART 7 高分 Point

01 邏輯式速讀 → 找出主題句

新制多益最明顯的特色就是題數增加、文章篇幅變長，同時新增通訊軟體對話以及多篇閱讀。閱讀的分量遠超過解題的時間，因此務必將文章的閱讀重點擺在找出主題句。要有效率地找出主題句，**邏輯式速讀**是解決之道！無關文章的長度和種類，只要找出將眾多句子濃縮成一句精華的（simplified）**關鍵主題句**，便能在短時間內掌握文意。



02 掌握文章脈絡

為了傳達主題句的理念，集合眾多句子而成的集合體稱作「文章」。因此閱讀文章的關鍵並非以句子為單位一句句閱讀，而是要掌握句子和句子之間的走向，也就是「脈絡」。新制多益中新增的題型為**詢問說話者意圖**，以及**完成段落填空**，更加強調掌握文章脈絡的重要性。因此在閱讀多益文章時，不可使用單句翻譯（translation）的方式，執著於單一句子或是單字的意思，而是要**確認文章想要表達的重點理念**，找出主題句，推敲前後文意後，以速讀的方式快速**確認文章的脈絡**，這樣才得以迎戰新制多益的變化。

03 迎戰新增的題型

→ 完成段落填空

We are currently looking for an experienced, creative, and dedicated environmental expert to work in our office in Vienna, Austria. —[1]—. With employees from all over the world, the FOE is a linguistically diverse community. —[2]—. Applicants must also possess a degree in environmental science, hydrology, or biology, and have at least three years of international work experience. —[3]—.

Please e-mail your application with a current resume, a letter of recommendation, and a writing sample to Clifford Samuelson by September 30. —[4]—.

Q. In which of the positions marked [1], [2], [3] and [4] does the following sentence best belong?

"However, English is the working language of the organization and fluency in written and spoken English is a must."

(A) [1] (B) [2] (C) [3] (D) [4]

解說

由「With employees from all over the world, the FOE is a linguistically diverse community.」，可以得知此團體使用多種語言。再看到題目句：「However, English is the working language of the organization」，表示此團體的共通語言為英語。本句剛好與前述句子的概念相反，因此可以使用 **However** 連接兩個句子。

另外，題目句後半的 **fluency in written and spoken English is a must** 表示必要條件 (**a must**) 為精通英文，緊接在後方的 **Applicants must also possess a degree in environmental science . . .** 中的 **also**，可知為補充說明應徵的條件。綜合上述，題目句最適合填入的位置為 [2]，故答案為 (B)。

突破解題障礙SOLUTION

01 多次閱讀仍無法選出適當的插入段落

破解此題型要採用速讀技巧 (skimming)。請先找出主題句，推敲 (guessing) 文章的主要內容，並快速檢視文章的起承轉合。經由速讀的過程確認文章的架構後，再依照上下文邏輯順序 (logical sequence) 找出前後語意轉折、突然轉換主題或未完成的段落，即可在此段落的空格中插入題目句。

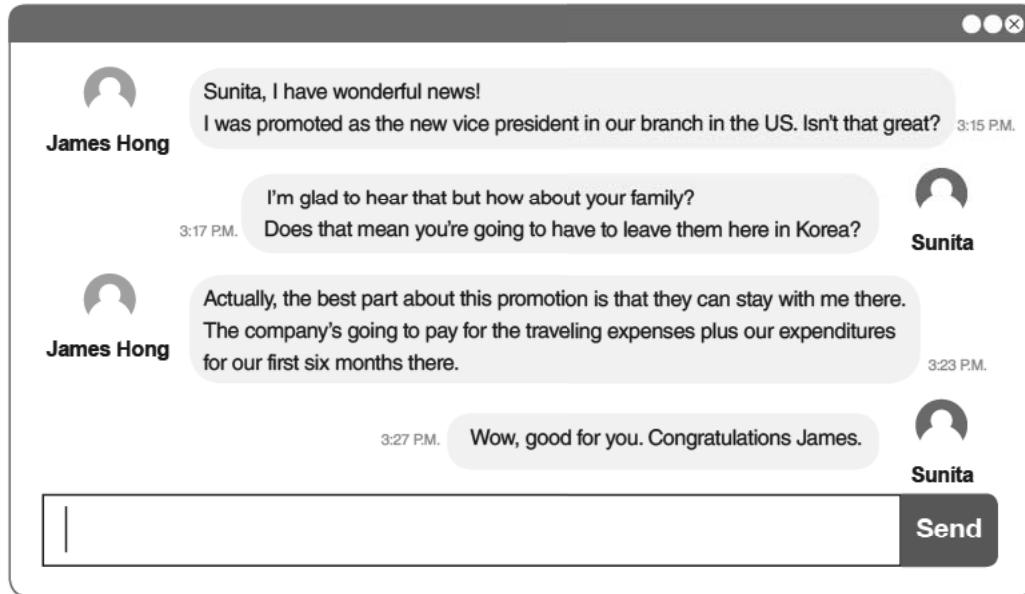
速讀→找出主題句→推敲內容→檢視邏輯→發現轉折、缺漏→填入句子

02 總是選錯選項

閱讀文章時，請特別留意句子之間的轉承語 (discourse marker)。轉承語包含連接詞、連接副詞、代名詞、指示代名詞等用語。此類用語在句子和句子間作為連接或轉折的角色，使得文章以主題句為中心，順利延伸出後續的內容。只要擅用轉承語，就能輕鬆掌握句子之間的邏輯關係，例如因果關係、補充說明、語意轉折、突然轉換主題或未完成的段落。

PART 7 高分策略

→ 找出通訊軟體對話「說話者所隱含的意圖」



Q. At 3:27, why did Sunita write, "good for you"?

- (A) James can work as a CEO in the US.
- (B) **James can bring his family with him abroad.**
- (C) The company pays for James' retirement plan.
- (D) The company will pay for James' expenses until he retires.

解說

前文提到 James 可以帶他的家人一同前往國外工作，公司還會提供最初六個月的補助金，故 Sunita 此時說「good for you」應是在向他祝賀，因此答案為 (B)。

突破解題障礙SOLUTION

01 難以找出隱含的意圖

先刪除選項中不會出現該段對話的相關用詞，再從選項中選出最符合前後對話脈絡的內容。

02 難以找出對話主旨

請注意每段對話開頭的稱呼語（I/we/you/here/there），掌握對話者之間的關係。

由對話者的相互關係可以看出對話內容的重點，進而得知對話的主旨。

→ 多篇閱讀

The Nature Tour, in Costa Rica, is ideal for anyone who wants to explore the incomparable beauty of Costa Rica's rain forests.

Tour price includes:

- 1 Night hotel accommodations
- Round-trip in an air-conditioned bus between San José hotel and Nature Lodge
- All meals, entrance fees, and activities listed in the itinerary (except for rafting)

San José hotel stays not included in tour price

Itinerary

Day 1	Transfer from San José to the Nature Lodge. Visit a volcano and natural hot spring along the way.
Day 2	Morning rafting on the Corobici River and then head to Playa Coco on the Pacific Coast.

To Nature Tour:

I saw the ad of your tour service in Costa Rica. I really enjoy rafting so I want to know what I should prepare for this activity in advance. I would like you to call me in person ASAP. I usually work during the daytime. Therefore, is it possible to contact me after 6 PM? I'm looking forward to your response.

Mark Pitt

Supervisor at National Fitness Center

Q. Where is Mark most likely preferred to experience?

(A) Corobici River (B) Nature Lodge
(C) Pacific Coast (D) San José

解說 本題要綜合第二篇行程表和第三篇文章的內容解題。Mark 在信中寫道：「I really enjoy rafting」，而柯羅比西河（Corobici River）的行程包含泛舟活動，因此答案為 (A)。

突破解題障礙SOLUTION

01 難以負荷三篇文章的閱讀分量

多篇閱讀的每篇文章都可以**相互連結**，因此可以視為一篇文章分割成三篇短文。

練習試題時，請勿忘記這個解題關鍵。先找出第一篇文章的**主題句**，並徹底掌握文章的脈絡，同時確認各篇章之間的關係。

02 無法整合分散至三篇文章的資訊

在多篇閱讀題型中，會將首篇文章的部分內容，進行補充說明、或是濃縮成重點精華，也可能將首篇文章中的內容轉換成數字或其他名稱，延伸出圖表、電子郵件、表單等第二、三篇文章。由於三篇文章都在闡述**相同的資訊**，通常會用**換句話說**（paraphrasing）的方式，傳達重複的資訊，所以考生不用緊張，只要找到整合三篇文章的**共同重點**，便能輕鬆找出答案。

READING TEST

In the Reading test, you will read a variety of texts and answer several different types of reading comprehension questions. The entire Reading test will last 75 minutes. There are three parts, and directions are given for each part. You are encouraged to answer as many questions as possible within the time allowed.

You must mark your answers on the separate answer sheet. Do not write your answers in your test book.

PART 5

Directions: A word or phrase is missing in each of the sentences below. Four answer choices are given below each sentence. Select the best answer to complete the sentence. Then mark the letter (A), (B), (C), or (D) on your answer sheet.

101. All of the new employees receive training packets that ----- details about their duties.

(A) contains
(B) to contain
(C) contain
(D) containing

102. ----- just two miles remaining in the race, Ms. Kaufman had a sizable advantage over the next runner.

(A) With
(B) Though
(C) But
(D) Added

103. Mr. Shaw is not able to participate in the committee convention in Shanghai, so Ms. Jeon will attend in ----- place.

(A) him
(B) he
(C) his
(D) himself

104. The executive director at All Day Department Store is ----- to any changes to the company logo.

(A) eager
(B) interfered
(C) opposed
(D) anxious

105. The conference center is on Brooklyn Street, ----- across from the new post office.

(A) directs
(B) direct
(C) direction
(D) directly

106. ----- the rise in steel prices, FTX Builders will most likely revise the bid for the Golden Bridge construction work.

(A) Given
(B) Provided
(C) Namely
(D) Regardless

107. The office complex ----- on the outskirts of the pedestrian shopping area.

(A) will be built
(B) built
(C) are building
(D) builder

108. In the past twenty years, clothing designers have become ----- aware of customer needs and preferences.

(A) increasing
(B) increased
(C) increase
(D) increasingly

109. ----- the last four months, Miracle Theater attendance has improved significantly.

(A) During
(B) Above
(C) Behind
(D) Into

110. Temporary workers from Adrian Recruitment Inc. have proven to be highly ----- employees.

(A) competent
(B) competence
(C) competency
(D) competently

111. Revenue from sale of outdoor furniture has been ----- higher than expected over the last six months.

(A) optionally
(B) considerably
(C) eagerly
(D) informatively

112. Please complete all items on the checklist ----- submitting your entry for the photography contest.

(A) as for
(B) mainly
(C) before
(D) so that

113. Many ----- farmers sell their produce at Pemberton Green Market.

(A) close
(B) around
(C) local
(D) near

114. Owing to predicted bad weather, tomorrow's outdoor concert has been ----- to next Saturday.

(A) postponed
(B) eliminated
(C) prolonged
(D) implemented

115. In order to ensure a timely response, please include your account number on all -----.

(A) are corresponding
(B) correspondence
(C) corresponds
(D) correspond

116. Lunch will be catered by Welco Café ----- Haqri Grill.

(A) but
(B) nor
(C) and
(D) yet

117. Timothy Darlon is highly qualified for the managerial role, ----- requires extensive experience.

(A) whoever
(B) who
(C) which
(D) whatever

118. We'd really appreciate your ----- in the Nathan Apartment Complex improvement survey.

(A) participant
(B) participation
(C) participate
(D) participated

119. Mr. Lopez will assist with the manuscript, so it is not necessary to do all the revisions by -----.

(A) yours
(B) yourself
(C) you
(D) your

120. Midora Manufacturing reserves the right to delay further deliveries ----- the customer has made all outstanding payments.

(A) until
(B) next
(C) then
(D) later

121. Blico Marketing Group ----- provides clients with updated information about its services.

(A) equally
(B) perfectly
(C) substantially
(D) regularly

122. Nortize Interiors has quickly gained a ----- for excellence among real estate agents in the city.

(A) pursuit
(B) reputation
(C) center
(D) design

123. The board members of Cistal Inc. ----- to make a hiring decision for the executive officer position by the end of next week.

(A) indicate
(B) allow
(C) assume
(D) expect

124. Please notify the training session instructor of your anticipated absences ----- different dates can be scheduled.

(A) ever since
(B) due to
(C) in spite of
(D) so that

125. Mr. Miller ----- that only the loan advisors should take part in the meeting on new trends in lending.

(A) specify
(B) to specify
(C) has specified
(D) is specified

126. Employees of Leading-Edge Machinery were amazed to receive an ----- bonus in July.

(A) inexperienced
(B) indefinite
(C) equipped
(D) unexpected

127. Ms. Diana must determine ----- or not to submit the proposal to the North American bureau.

(A) whether
(B) neither
(C) either
(D) unless

128. Staff members who have not ----- submitted their time sheets must do so by 5:00 P.M. today at the latest.

(A) only
(B) earlier
(C) yet
(D) rather

129. At last month's company banquet, 11 workers were ----- for having served the company for 25 years.

(A) recognized
(B) advocated
(C) resumed
(D) administered

130. Because of its ----- to major tourist attractions, Casey Hotel in Singapore is frequently fully booked.

(A) proximity
(B) exclusion
(C) efficiency
(D) availability

PART 6

Directions: Read the texts that follow. A word, phrase, or sentence is missing in parts of each text. Four answer choices for each question are given below the text. Select the best answer to complete the text. Then mark the letter (A), (B), (C), or (D) on your answer sheet.

Questions 131-134 refer to the following press release.

Charles Burrow, founder and president of Burrow's, Crosstown's largest clothing retailer, announced that he ----- \$4,000 to the city's new community center. The funds derive from the **131.** sale of tickets to a party held last night at his company's -----. Mr. Burrow will present a check **132.** to the center tomorrow at its opening ceremony. ----- the past thirty years, Mr. Burrow has organized several fundraising events for charitable **133.** institutions and community services. ----- **134.**

131. (A) will donate
(B) donated
(C) might donate
(D) donating

132. (A) museum
(B) hotel
(C) residence
(D) store

133. (A) Despite
(B) Over
(C) Between
(D) Beneath

134. (A) The opening ceremony will begin at 10:00 A.M.
(B) The community center offers classes for adults and children.
(C) Last night's event was the most successful thus far.
(D) Mr. Burrow plans to open a new location in London next year.

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Questions 135-138 refer to the following article.

August 30 — After two years of construction, the largest hotel in Pittsburgh history is almost ready to open. The Rivertop Hotel, on the banks of the Allegheny River, will have 1,500 rooms for visitors. ----- The first guests will arrive on September 12 as part of a medical technology **135.** conference. The project is among four downtown area hotels ----- According to Kristofer **136.** Walsh, president of the Pittsburgh Hotel & Lodging Association, these new developments are a ----- “We’ve had a massive influx of visitors over the past few years,” said Mr. Walsh. -----, **137.** **138.** almost all the hotels in the city are completely full. Clearly, additional hotel rooms are needed.

135. (A) It is unclear when it will be ready to accept reservations.
(B) Building renovations will begin next month.
(C) It will also have seven meeting rooms for groups of up to 200 people.
(D) There are multiple companies bidding on the project.

136. (A) to construct
(B) are constructing
(C) were constructed
(D) being constructed

137. (A) necessity
(B) nuisance
(C) risk
(D) bargain

138. (A) On the other hand
(B) In other words
(C) In the first place
(D) As a result