## 前言



綜合測驗在統測中向來是考生較頭痛的題型,原因在於考生須理解篇章大意,且每篇綜合測驗的題目分別測驗字彙、句型、文意等多種英文能力指標,對多數考生來說,要在有限的時間內在此大題奪得高分並非易事。

本書參照統測考試與高職新課綱,由專業外籍作者撰寫符合統測出題趨勢和出題頻率、主題多元的綜合測驗篇章,並由資深學校老師撰寫詳盡試題與解析。同時,編輯團隊也精心規劃了20天的學習計畫表,期望能幫助想短期加強提升綜合測驗作答能力的學生,掌握字彙、片語、句型等要點,並藉由研讀解析掌握解題技巧,而考取高分。

全書包含 20 個單元,每單元有 2 篇綜合測驗,共 40 篇。每篇出 5 題考題, 仿照統測採取分散出題,分別測驗字詞、文法、語意理解、句意轉折等相關答 題能力。

做完測驗後,每篇列出8到10個統測高頻率單字及片語、2個高職常見的重要句型、詳細試題解析以及全文中譯,期望讀者藉由本書不僅能熟習綜合測驗的答題技巧,也能複習重要觀念,厚植英文根基。

# 本書特色

### Unit 1 Test 1

When going to school or work in the morning, most Taiwanese will stop by a breakfast bar in the neighborhood to buy some breakfast. Traditionally, the Taiwanese enjoy a morning meal that 1 such items as fried bread sticks and soy milk. 2, there has been a big change in the breakfast habits of the Taiwanese over the past three decades. Western fast food restaurants such as McDonald's have strongly influenced Taiwan. This has led to numerous breakfast bars opening on the island. These small, convenient restaurants only open in the morning, and they serve a mix of Taiwanese, Chinese, and Western foods. At breakfast bars, it is convenient for customers to enjoy 3 cuisine.

### 40 篇完全 擬直試題

擬真試題順應統測 趨勢,多元主題符 合課綱,40篇練習 完畢能大幅增強綜 合測驗答題技巧。

### Unit 1 Test 2 A Better Economy for the World

環境

When you think about how the economy functions, you might think that it runs in a straight line. 1, we make goods, use them, and then get rid of them. This is true in much of the world, and unfortunately it 2 a lot of waste that is bad for the environment.

Some people think it's better to have a circular economy. In a circular economy, goods that are made are kept in use for <u>3</u>. The **maximum** value possible is taken from these goods while they are in use. Once they can no longer 4, what is left over is recovered and used again through recycling. The  $\underline{\phantom{0}}$ 5 from the **original** goods could also be given another **purpose** and used in that way.

It is time for a change. Circular economies can be a great way to clean up our environment and save the planet!

### 重點單字與 句型清楚標記

將每篇所挑選的高 頻單字及重點句型直 接在篇章中註記,方 便閱讀時查找。

單字及片語

- 1 economy [r'kanəmi] (n.) 經濟;節約
- 2 get rid of 擺脫……
- 3 unfortunately [ʌnˈfərt[ənɪtlɪ] (adv.) 不幸地
- 4 circular ['s3kjələ'] (a.) 循環的;圓的
- 5 maximum ['mæksəməm] (a.) 最大的;最多的;最高的
- 6 no longer 不再
- recover [rɪ'kʌvə] (v.) 恢復; 重新找到
- 8 recvcle [ri`saɪkl] (v.) 使再循環;再利用
- original [ə'rɪdzənl] (a.) 最初的;本來的
- 10 purpose ['p3'pos] (n.) 目的;用途

### 高頻單字 ·細打盡

精選篇章出現的統 測常見單字,列出音 標、詞性以及字義, 有效掌握重點單字。

#### 句型

### 1 It + be + adj. + for sb. + to V 對某人而言, 做某事是……的

此句型的**真主詞是 to V**,當主詞過長,為避免頭重腳輕造成意思混淆不清,可以把 it 放在句首當「**虛主詞**」,並且將真正的主詞移至句尾。此句型用以表示「某事是……的」,用以強調事情的性質。

- It is convenient for customers to enjoy a variety of cuisine. 顧客可方便地享用豐富多樣的美食。
- It is difficult for my younger brother to get up in the early morning. 對我弟弟來說,大清早起床是件難事。

### 詳盡的句型說明

針對句型搭配 2-3 句例句做詳細說明,並將重點字特別標出,一眼就能掌握關鍵概念及句型結構。

### 試題解析

### **1.** B 考點 重要片語運用

本題四個選項 (A) make up、(B) consist of、(C) is consisted of、(D) compose 皆為「組成」的意思,但用法需留意主動與被動的關係,分析如下:

\*A(成品/團體組織)由B(原料/組成分子)組成 主動:A consist of B(consist of 沒有被動式) 被動:A be made up of B\A be composed of B

本題的句義是 a morning meal  ${\bf h}$  fried bread sticks and soy milk 組成,選項中只有 (B) consist of 為正確用法。

### 試題解析點出 解題關鍵

每題試題解析皆註明考 點,幫助掌握考題趨 勢,提升答題應試力。

「\*」列出與該題相關的詞彙搭配或比較易混 淆概念,釐清其他錯誤 選項不可選的原因。

### 全文中譯 更棒的全球經濟

論及經濟的運作模式,大家或許會認為經濟是以直線模式發展——也就是先製造商品、使用商品,最後捨棄商品。世界各地確實多以此模式運行,卻不幸衍生許多有害環境的浪費情形。

某些人士認為,循環經濟會是較佳的解決之道。循環經濟的概念在於,一旦製成商品後,便設法延長物盡其用的時間。商品只有持續處於「使用中」的狀態,才能創造最大價值。商品一旦無法再使用,就會透過回收制度取回殘餘部分,並再生利用;抑或賦予原商品的材料另一種用途。

該是改變的時候了。循環經濟可說是淨化環境與拯救地球的絕佳辦法!

### 全文中譯文字精鍊

中譯幫助理解文章意涵, 掌握全文主旨。

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# Study Plan 20 天學習計畫

### ◎ 20 天完成

### 完成後請在 🗆 內打勾

Day 1月日	<b>Day 2</b> 月日	<b>Day 3</b> 月日	<b>Day 4</b> 月日	Day 5月日
UNIT 1  ☐ Test 1  ☐ Test 2	UNIT 2  ☐ Test 3 ☐ Test 4	UNIT 3  ☐ Test 5 ☐ Test 6	UNIT 4  ☐ Test 7 ☐ Test 8	UNIT 5  ☐ Test 9 ☐ Test 10
Day 6月日	<b>Day 7</b> 月日	<b>Day 8</b> 月日	<b>Day 9</b> 月日	Day 10月日
UNIT 6  ☐ Test 11 ☐ Test 12	UNIT 7  ☐ Test 13 ☐ Test 14	UNIT 8  ☐ Test 15 ☐ Test 16	UNIT 9  ☐ Test 17 ☐ Test 18	UNIT 10  ☐ Test 19 ☐ Test 20
<b>Day 11</b> 月日	Day 12月日	Day 13月日	Day 14月日	Day 15月日
UNIT 11  ☐ Test 21 ☐ Test 22	UNIT 12  ☐ Test 23 ☐ Test 24	UNIT 13  ☐ Test 25 ☐ Test 26	UNIT 14  ☐ Test 27 ☐ Test 28	UNIT 15  ☐ Test 29 ☐ Test 30
Day 16月日	Day 17月日	Day 18月日	Day 19月日	Day 20月日
UNIT 16  ☐ Test 31 ☐ Test 32	UNIT 17 ☐ Test 33 ☐ Test 34	UNIT 18  ☐ Test 35 ☐ Test 36	UNIT 19  ☐ Test 37 ☐ Test 38	UNIT 20  ☐ Test 39 ☐ Test 40

1

### 40 回試題

Day 1

Unit 1 Test 1

When going to school or work in the morning, most Taiwanese will stop by a breakfast bar in the neighborhood to buy some breakfast. Traditionally, the Taiwanese enjoy a morning meal that \_\_\_\_\_ such items as fried bread sticks and soy milk. \_\_\_\_\_ , there has been a big change in the breakfast habits of the Taiwanese over the past three decades. Western fast food restaurants such as McDonald's have strongly influenced Taiwan. This has led to numerous breakfast bars opening on the island. These small, convenient restaurants only open in the morning, and they serve a mix of Taiwanese, Chinese, and Western foods. At breakfast bars, it is convenient for customers to enjoy \_\_\_3\_\_ cuisine.

Taiwanese people have busy lifestyles and like the quickness of the breakfast bars. Prices are fairly cheap and the food is tasty as well. However, the <u>4</u> of this style of food has led to increased competition. To compete, some are inventing new dishes and offering healthier food <u>5</u> is a good thing, isn't it?

1. (A) makes up (C) is consisted of	<ul><li>(B) consists of</li><li>(D) composes</li></ul>
<b>2.</b> (A) Therefore (C) However	(B) Moreover (D) What's wors
<b>3.</b> (A) a bunch of (C) a variety of	<ul><li>(B) a number of</li><li>(D) a school of</li></ul>
<b>4</b> . (A) population (C) politician	<ul><li>(B) popularity</li><li>(D) policy</li></ul>
5. (A) , that (C) that	(B) which (D), which

# Unit 1 Test 2

When you think about how the economy functions, you might think that it runs in a straight line. 1, we make goods, use them, and then get rid of them. This is true in much of the world, and unfortunately it 2 a lot of waste that is bad for the environment.

Some people think it's better to have a circular economy. In a circular economy, goods that are made are kept in use for <u>3</u>. The maximum value possible is taken from these goods while they are in use. Once they can no longer <u>4</u>, what is left over is recovered and used again through recycling. The <u>5</u> from the original goods could also be given another purpose and used in that way.

It is time for a change. Circular economies can be a great way to clean up our environment and save the planet!

 <ol> <li>(A) What's more</li> <li>(C) For example</li> </ol>	<ul><li>(B) In fact</li><li>(D) As a result</li></ul>
 2. (A) results from (C) stems from	<ul><li>(B) leads to</li><li>(D) contributes</li></ul>
 3. (A) as long as possible (C) as soon as possible	<ul><li>(B) as long as it can</li><li>(D) as soon as they car</li></ul>
 4. (A) be using (C) be used	(B) use (D) used
 5. (A) movement (C) meaning	(B) maturity (D) material

Unit 1

Tests

1

2

# Unit 2 Test 3

We live in the Internet age, with a lot of information available from many different sources. Having so much data at hand is definitely an advantage. However, it also carries with it one big  $\underline{\phantom{a}}\underline{\phantom{a}}$ : People have more difficulty  $\underline{\phantom{a}}\underline{\phantom{a}}$  what they read and watch. As for the reason, it is thought that we don't really need to remember things as much as we  $\underline{\phantom{a}}\underline{\phantom{a}}$ .

In the old days, before the Internet, we couldn't just go to our computer and look up a piece of information. Now, though, we have <u>4</u> to an incredible amount of knowledge. This tends to make us quickly <u>5</u> what we have read. What this means is that the convenience of the Internet eats away at our ability to recall information. Research shows that it's better for our memories to slow down and absorb information more slowly. That way, we will remember more.

1. (A) voyage (B) privilege (C) stage (D) disadvantage **2**. (A) remembering (B) to remember (C) remembered (D) remember 3. (A) have used to (B) used to (C) are used to (D) use to **4**. (A) dress (B) access (C) address (D) press (B) forgetting **5**. (A) to forget (C) forget (D) forgotten

# Unit 2 Test 4

Today, Ed Sheeran is a remarkably successful singer-songwriter. His amazing talent has made him one of the best-selling musical acts of all time. However, he had to \_\_1\_ many difficulties in his childhood.

Born in Halifax, England, in 1991, Sheeran \_\_2\_ as a youngster, but not in a good way. Surgery to remove a birthmark \_\_3\_ his facial muscles and left him with a stutter. His stutter, combined with his large glasses and red hair, made him a target for bullies who made fun of him. Singing, playing guitar, and writing his own songs \_\_4\_ ways to escape his problems. Fame and fortune didn't come out of the blue for him, though. It was not until Sheeran went to London and later America that he began to find success. If he hadn't tried so hard, he \_\_5\_ such success. Ed Sheeran is a man to be admired, both for his great talent and hard work.

 1. (A) overcome (C) overflow	<ul><li>(B) overhear</li><li>(D) overlook</li></ul>
2. (A) stood up (C) stood aside	(B) stood for (D) stood out
3. (A) injures (C) has injured	<ul><li>(B) is injuring</li><li>(D) had injured</li></ul>
<b>4.</b> (A) are (C) is	(B) were (D) was
5. (A) didn't find (C) wouldn't have found	(B) wouldn't find (D) hadn't found

Day

Tests

3

# Unit 3 Test 5

In 2011, civil war broke out in Syria. Since then,1_ people
have died, and millions of survivors have left their homes behind and
fled the country. Many of them ended up in tent camps in neighboring
countries like Lebanon and Jordan.
in the camps, the refugees wait around and hope that the
situation in their home country changes. They know that while the

Others decided to avoid the refugee camps and head to other countries. However, with so many refugees 3 in, some of those countries have decided to close their borders to the Syrians. For instance thousands of these desperate people were sent away at the border of Hungary, 4 finding peace and security.

war is being fought, it is too dangerous for them to return home.

The crisis in Syria is still <u>5</u> today, and unfortunately, there are no easy solutions to bring this sad chapter of history to an end.

1. (A) hundred thousands of (B) hundreds of thousand (D) hundred thousands (C) hundreds of thousands of **2**. (A) If (B) Until (C) Unless (D) Once **3.** (A) flooding (B) flood (C) flooded (D) to flood **4.** (A) instead of (B) due to (C) in addition to (D) with a view to 5. (A) going away (B) going on

(D) going for

(C) going through

Day

Unit

3

Tests

5

6

# Unit 3 Test 6

We all know what certain cartoon characters sound like, but we might forget sometimes that these voices come from voice actors. If you think of all the cartoons out there, you can see \_\_1\_ voice actors play dozens of characters.

Although voice actors do not need to <u>2</u> their characters, they must take acting classes and receive training in areas such as breathing so that they can get good at speaking and singing.

Many voice actors do other types of work besides playing cartoon characters. You know the <u>3</u> you hear on the subway or the answers you get from your phone assistants? <u>4</u> the person narrating a television commercial? They're all work performed by voice actors.

Maybe the idea that you can make money with your voice <u>5</u> you. It's a tough industry to get into, but if you're willing to work at it, you might just succeed!

<b>1</b> . (A) how (C) when	<ul><li>(B) what</li><li>(D) where</li></ul>
2. (A) look after (C) look into	(B) look like (D) look to
3. (A) replacement (C) enforcement	<ul><li>(B) announcements</li><li>(D) moments</li></ul>
4. (A) What if (C) Why not	<ul><li>(B) How come</li><li>(D) What about</li></ul>
5. (A) interesting (C) interests	(B) interested (D) interest

# Unit 4 Test 7

Rejection is a part of life, but for some teens, facing rejection can be a hard thing to do. Maybe a boy asked a girl out at school, and she said no. It can feel \_\_1\_\_, especially if the boy and girl have to walk by each other in school every day.

For teens having a hard time dealing with rejection, it's important to be \_\_2\_ oneself. They should identify the emotions they are feeling, and consider \_\_3\_ to people they trust about those feelings. Just talking about it can help them feel better. In addition, some of those people might even offer them good advice. If anything, they can \_\_4\_ offer a hug.

Just because you didn't get the <u>5</u> in the school play or get asked to the dance doesn't mean people don't like you. It's important that teens don't allow rejection to stop them from taking risks and trying new things.

1. (A) terrible (C) believable	(B) acceptable (D) terrific
2. (A) interested in (C) satisfied with	(B) honest with (D) tired of
3. (A) talked (C) talking	(B) to talk (D) talk
<b>4</b> . (A) so far (C) at least	<ul><li>(B) at best</li><li>(D) far from</li></ul>
5. (A) parcel (C) protein	(B) portion (D) part

# Unit 4 Test 8

Weather is getting more extreme in parts of the world due to climate change. At first sight, any city might look safe and secure during good weather. However, heavy rain puts many cities \_\_1\_ of flooding. For residents, it is a problem that they must take seriously.

Some cities just accept flooding as something that happens occasionally. Others build dams to stop flooding. 2 put techniques into practice that make these cities "sponge cities."

Some cities in China and the Netherlands are sponge cities. They are <u>3</u> to absorb rain in a passive way. This means there are places for the water to be soaked up, stored, and used <u>4</u> flooding won't occur. There are <u>5</u> lakes and ponds in cities to hold water. Roof gardens, green space, and roads that can absorb water are also part of these sponge cities. They just might be the solution to an age-old problem!

 1. (A) in danger (C) in terms	(B) in return (D) in turn
	(D) III turii
 <b>2</b> . (A) The others	(B) Another
(C) Others	(D) Still others
3. (A) delayed	(B) designed
(C) destroyed	(D) demanded
<b>4</b> . (A) as if	(B) so that
(C) for fear that	(D) even if
 5. (A) man-making	(B) making-mar
(C) man-made	(D) made-man

Unit 4

Tests

7 . 8

# Unit 5 Test 9

For some families, a weekend at home is not complete without some time spent playing board games. \_\_1\_ only like to play board games every once in a while. In recent years, though, board games have started to become \_\_2\_ popular.

There are plenty of traditional games like chess and *Go*, *Dominion*, and *Monopoly*. They all <u>3</u> you to think and put strategy into place, so they're good for your mind and not a waste of time!

More modern board games <u>4</u> The Resistance: Avalon. In this game, players try to determine if the other players are either good or evil, as they set off on quests. Other games like *Carcassonne* <u>5</u> the development of resources, and the game *Catan* involves the settling of land.

Instead of sitting in front of the television or playing with your smartphone, take out a board game. They're more fun than you might think!

<b>1</b> . (A) The other (C) Another	<ul><li>(B) The others</li><li>(D) Others</li></ul>
2. (A) more or less (C) most and most	<ul><li>(B) less and less</li><li>(D) more and more</li></ul>
3. (A) require (C) recall	(B) refuse (D) renew
<b>4</b> . (A) interest (C) indicate	<ul><li>(B) include</li><li>(D) inform</li></ul>
5. (A) go with (C) deal with	(B) fill out (D) stress out

Day

Unit

5

**Tests** 

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# Unit 5 Test 10

Scientists can now do what was once only dreamed of. Today, they can edit the genes of human beings. This <u>1</u> them to create human beings that do not catch certain diseases like HIV, and these people can pass those genes on to their children.

There is a heated debate going on now concerning a scientist in China who has actually created the first gene-edited pair of human twins. The question is \_\_2\_\_ doing so is ethically and morally right. \_\_3\_\_ scientists try to create perfect human beings? People against gene editing predict that it will end up creating different classes of people in the future. They believe that those people who were born naturally without gene editing may be considered less \_\_4\_\_.

The debate about human gene editing is just beginning, and the <u>5</u> is far from settled. Without regulations, the feared future predicted by some may soon become reality.

1. (A) allows (C) has	<ul><li>(B) makes</li><li>(D) keeps</li></ul>
2. (A) if (C) why	(B) that (D) whether
3. (A) How should (C) What if	<ul><li>(B) Why can</li><li>(D) What should</li></ul>
 4. (A) profitable (C) desirable	<ul><li>(B) portable</li><li>(D) depressing</li></ul>
5. (A) management (C) government	<ul><li>(B) argument</li><li>(D) development</li></ul>